

Date: Wednesday, 10/10/2007 11:17:48 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: LOCKNUT
Job Number	: 35101		
Estimate Number	: 10073		
P.O. Number	: N/A	Part Number	: D30155
This Issue	: 10/10/2007 S.O. No. : N/A	Drawing Number	: D3015 REV. B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B
Previous Run	: 33424	Material	: N/A
Written By	: <u>W</u>	Due Date	: 11/10/2007 Qty: 200 Um: Each
Checked & Approved By	: <u>W</u>		
Comment	: Est: A 01.10.31 New Issue SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 4773

02/07/10/10

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC716S1

(200)

Material release note required

2.0	PFS LNNC716S1	SS NYLOCK NUT 7/16
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 200.0000 Each(s)
LOCKNUT

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

7/10/12 (200x) SP

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

07/10/17 (199x) counter

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 460

supplier 07/10/17 (199x) counted

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Drawing Name: LOCKNUT

Job Number: 35101

Part Number: D30155

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



179

Comment: FINAL INSPECTION/W/O RELEASE

10/10/18

Job Completion



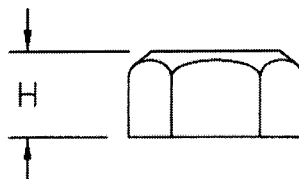
U 87.10.18



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
→ D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

4/03801

RELEASED
03.07.18

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Dart Aerospace Ltd

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613) 632-3336
Fax: (613) 632-4443

Receiving Slip

Date Oct 15, 2007	Page 1
Receipt Number RCP00005946	

Purchase From:

Acklands - Grainger Inc.
P.O. Box 2970
Winnipeg, Manitoba R3C 4B5
Canada

Ship To:

REFERENCE ONLY

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Description	Contact	Vendor Number	PO Number
			VC-ACK001	PO00004773

Vendor Item Number	Item Number	Description	Qty. Received	UOM	Unit Cost	Extended Cost	Arrival Date
	PFS LNNC716S1	SS NYLOCK NUT 7/16 P/N: PFS LNNC716S1 AS PER DWG D3015 REV. B B/N35101	200.0000	Each	0.780000	156.00	Oct 15, 2007

Comments:



Purchase Order

Date Oct 10, 2007	Page 1
Purchase Order Number PO00004773	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

Acklands - Grainger Inc.
P.O. Box 2970
Winnipeg, Manitoba R3C 4B5
Canada
Phone (613) 632-2739
Fax (613) 632-5386

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-ACK001	Oct 10, 2007	N30	yours	Oct 10, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
200.0000	PFS LNNC716S1 <i>7/10/12</i> <i>SP</i>	SS NYLOCK NUT 7/16 Comments: AS PER DWG D3015 REV. B P/N: PFS LNNC716S1 <i>need A.S.A.P please</i>	10/10/2007	No	0.780000	Each	156.00
<div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments:		Tax Summary:		Less:			
		GST		included tax		0.00	
		ONTST		Subtotal		156.00	
		Entered By: <i>CL</i> CLAVOIE		Total tax		21.84	
		Approved By: _____		Total purchase order in			
				CAD Dollars		177.84	